

S-Weld Clean

Callington Haven Pty Ltd

Chemwatch Hazard Alert Code: 4

Chemwatch: 62117

Issue Date: 17/03/2020

Version No: 12.1.1.1

Print Date: 17/03/2020

Safety Data Sheet according to WHS and ADG requirements

S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	S-Weld Clean
Synonyms	weld scale remover
Proper shipping name	CORROSIVE LIQUID, TOXIC, N.O.S. (contains hydrofluoric acid)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Stainless steel weld scale remover. Use according to manufacturer's directions.
--------------------------	--

Details of the supplier of the safety data sheet

Registered company name	Callington Haven Pty Ltd
Address	30 South Street Rydalmere NSW 2116 Australia
Telephone	+61 2 9898 2700
Fax	+61 2 9475 0449
Website	www.callingtonhaven.com
Email	customerservice@callington.com

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	+61 1800 951 288
Other emergency telephone numbers	+61 2 9186 1132



Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Poisons Schedule	S7
Classification [1]	Metal Corrosion Category 1, Acute Toxicity (Oral) Category 3, Acute Toxicity (Dermal) Category 2, Acute Toxicity (Inhalation) Category 1, Skin Corrosion/Irritation Category 1A, Serious Eye Damage Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation)
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	 
SIGNAL WORD	DANGER

Hazard statement(s)

H290	May be corrosive to metals.
H301	Toxic if swallowed.
H310	Fatal in contact with skin.
H330	Fatal if inhaled.
H314	Causes severe skin burns and eye damage.
H335	May cause respiratory irritation.

Precautionary statement(s) Prevention

S-Weld Clean

P260	Do not breathe mist/vapours/spray.
P262	Do not get in eyes, on skin, or on clothing.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P234	Keep only in original container.
P284	Wear respiratory protection.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P320	Specific treatment is urgent (see advice on this label).
P322	Specific measures (see advice on this label).
P363	Wash contaminated clothing before reuse.
P302+P350	IF ON SKIN: Gently wash with plenty of soap and water.
P390	Absorb spillage to prevent material damage.

Precautionary statement(s) Storage

P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
------	--

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7697-37-2	10-30	<u>nitric acid</u>
7664-39-3	<10	<u>hydrofluoric acid</u>
Not Available	balance	Ingredients determined not to be hazardous
Not Available		includes
7732-18-5	30-60	<u>water</u>

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If there is evidence of severe skin irritation or skin burns:</p> <ul style="list-style-type: none"> ▶ Avoid further contact. Immediately remove contaminated clothing, including footwear. ▶ Flush skin under running water for 15 minutes. ▶ Avoiding contamination of the hands, massage calcium gluconate gel into affected areas, pay particular attention to creases in skin. ▶ Contact the Poisons Information Centre. ▶ Continue gel application for at least 15 minutes after burning sensation ceases. ▶ If pain recurs, repeat application of calcium gluconate gel or apply every 20 minutes. ▶ If no gel is available, continue washing for at least 15 minutes, using soap if available. If patient is conscious, give six calcium gluconate or calcium carbonate tablets in water by mouth. ▶ Transport to hospital, or doctor, urgently.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.

S-Weld Clean

	<ul style="list-style-type: none"> ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p> <p>For massive exposures:</p> <ul style="list-style-type: none"> ▶ If dusts, vapours, aerosols, fumes or combustion products are inhaled, remove from contaminated area. ▶ Lay patient down. ▶ Keep warm and rested. ▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ If victim is conscious, give six calcium gluconate or calcium carbonate tablets in water by mouth. ▶ Transport to hospital, or doctor, urgently.
<p style="text-align: center;">Ingestion</p>	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Following acute or short term repeated exposure to hydrofluoric acid:

- ▶ Subcutaneous injections of Calcium Gluconate may be necessary around the burnt area. Continued application of Calcium Gluconate Gel or subcutaneous Calcium Gluconate should then continue for 3-4 days at a frequency of 4-6 times per day. If a "burning" sensation recurs, apply more frequently.
- ▶ Systemic effects of extensive hydrofluoric acid burns include renal damage, hypocalcaemia and consequent cardiac arrhythmias. Monitor haematological, respiratory, renal, cardiac and electrolyte status at least daily. Tests should include FBE, blood gases, chest X-ray, creatinine and electrolytes, urine output, Ca ions, Mg ions and phosphate ions. Continuous ECG monitoring may be required.
- ▶ Where serum calcium is low, or clinical, or ECG signs of hypocalcaemia develop, infusions of calcium gluconate, or if less serious, oral Sandocal, should be given. Hydrocortisone 500 mg in a four to six hourly infusion may help.
- ▶ Antibiotics should not be given as a routine, but only when indicated.
- ▶ Eye contact pain may be excruciating and 2-3 drops of 0.05% pentocaine hydrochloride may be instilled, followed by further irrigation

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Methaemoglobin in blood	1.5% of haemoglobin	During or end of shift	B, NS, SQ

B: Background levels occur in specimens collected from subjects **NOT** exposed.

NS: Non-specific determinant; Also seen after exposure to other materials

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.
Treat symptomatically.

For acute or short term repeated exposures to fluorides:

- ▶ Fluoride absorption from gastro-intestinal tract may be retarded by calcium salts, milk or antacids.
- ▶ Fluoride particulates or fume may be absorbed through the respiratory tract with 20-30% deposited at alveolar level.
- ▶ Peak serum levels are reached 30 mins. post-exposure; 50% appears in the urine within 24 hours.
- ▶ For acute poisoning (endotracheal intubation if inadequate tidal volume), monitor breathing and evaluate/monitor blood pressure and pulse frequently since shock may supervene with little warning. Monitor ECG immediately; watch for arrhythmias and evidence of Q-T prolongation or T-wave changes. Maintain monitor. Treat shock vigorously with isotonic saline (in 5% glucose) to restore blood volume and enhance renal excretion.
- ▶ Where evidence of hypocalcaemic or normocalcaemic tetany exists, calcium gluconate (10 ml of a 10% solution) is injected to avoid tachycardia.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Fluorides in urine	3 mg/gm creatinine	Prior to shift	B, NS
	10mg/gm creatinine	End of shift	B, NS

B: Background levels occur in specimens collected from subjects **NOT** exposed

NS: Non-specific determinant; also observed after exposure to other exposures.

For intoxication due to nitrogen oxides:

- ▶ If patient encountered shortly after exposure, instruct the patient to breathe deeply.
- ▶ Enforce complete rest for 24-48 hours even when the patient is not symptomatic.
- ▶ During the presymptomatic period inhalation of sodium bicarbonate-sodium chloride aerosol has been suggested as a prophylactic measure. Vitamin E (an antioxidant), in the form of mixed tocopherols, can be given by mouth in doses of several hundred milligrams. N-acetylcysteine (Mycomyst) by aerosolization or direct installation may be worthwhile.
- ▶ When patient commences coughing or feels slightly fatigued commence oxygen therapy. Nasal prongs or the use of oxygen with continuous distending airway pressure may be appropriate. (Hyperbaric oxygen increased the risk of pulmonary oedema when given together with NO2 in dogs.)
- ▶ Removal of frothy exudate from the respiratory tract may be a major therapeutic problem. Suction, postural draining and other methods may be useful.
- ▶ Bronchospasm is corrected by inhalation of aerosols of albuterol, isoetharine, metaproterenol or terbutaline.
- ▶ Atropine, adrenaline, expectorants, emetics, sedatives (other than small doses of morphine) and, usually, cardiac glycosides are ineffective. In a few instances rapid digitalization with a drug like ouabain may be advisable.
- ▶ The role of venesection and blood replacement by isotonic saline is the subject of debate although venesection should certainly be avoided once circulatory collapse has become established.
- ▶ Artificial ventilation is seldom effective.
- ▶ In the presence of severe, confirmed methaemoglobinaemia, a cautious trial of methylene blue may be justified even though the safety and efficacy of the procedure has not been established in nitrogen oxides poisoning.

- ▶ Steroid therapy, to minimize inflammatory reaction, remains controversial.
 - ▶ Patients should be observed closely, for at least 6 weeks, to observe, for example, pulmonary oedema.
- Gosselin, Smith and Hodge: Clinical Toxicology of Commercial Products: 5th Edition
Patients suspected of excessive exposure should be kept under observation.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Water spray or fog.
- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
-----------------------------	-------------

Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use fire fighting procedures suitable for surrounding area. ▶ Do not approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered to be a significant fire risk. ▶ Acids may react with metals to produce hydrogen, a highly flammable and explosive gas. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ May emit corrosive, poisonous fumes. May emit acrid smoke. <p>Decomposition may produce toxic fumes of: nitrogen oxides (NOx)</p>
HAZCHEM	2X

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. ▶ Check regularly for spills and leaks. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite. ▶ Wipe up. ▶ Place in a suitable, labelled container for waste disposal.
Major Spills	<ul style="list-style-type: none"> ▶ DO NOT touch the spill material ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ Stop leak if safe to do so. ▶ Contain spill with sand, earth or vermiculite. ▶ Collect recoverable product into labelled containers for recycling. ▶ Neutralise/decontaminate residue (see Section 13 for specific agent). ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.
----------------------	--

S-Weld Clean

	<ul style="list-style-type: none"> ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
<p>Other information</p>	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

<p>Suitable container</p>	<ul style="list-style-type: none"> ▶ DO NOT use aluminium or galvanised containers ▶ Check regularly for spills and leaks ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> ▶ Removable head packaging; ▶ Cans with friction closures and ▶ low pressure tubes and cartridges <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p> <ul style="list-style-type: none"> ▶ Material is corrosive to most metals, glass and other siliceous materials. ▶ Bottles for storage of HF must have secure caps and lids that can provide a gas-tight seal to prevent escape of hydrogen fluoride gas. ▶ Hydrofluoric acid etches glass, due to the strong bond formed between fluoride anions and the silicon molecules in glass. Hydrofluoric acid will also react with glazes, enamels, pottery, concrete, rubber, leather, many metals (especially cast iron) and many organic compounds. ▶ Hydrogen gas, which may pose an explosion hazard, is generated upon reaction with metals. ▶ Hydrofluoric acid should not be stored in steel cylinders for more than 2 years due to potential over-pressurization from hydrogen gas formation
----------------------------------	--

<p>Storage incompatibility</p>	<p>Nitric acid:</p> <ul style="list-style-type: none"> ▶ is a strong acid and oxidiser ▶ reacts with water or steam to form toxic and corrosive nitrous fumes ▶ reacts violently with water when added as the concentrated acid with generation of heat (always add acid to water to dilute) ▶ reacts violently with reducing agents, bases, combustible materials, finely dispersed or powdered metals and metal alloys, acetic anhydride, acetone, acetylene, acrolein, acrylonitrile, alcohols, aliphatic amines, allyl chloride, ammonia, aniline, anionic exchange resins, 1,4-benzoquinone diimine, 1,2-bis(trimethylsilyl)hydrazine, bromine pentafluoride, cresol, crotonaldehyde, cumene, cyanides, diethyl ether, 1,2-dimethyl-2-trimethylsilylhydrazine, diphenyltin, divinyl ether, N-ethylaniline, ethyl phosphine, 2-ethynylfuran, fluorine, halides of phosphorus or sulfur, hydrazine, hydrogen peroxide, germanium, hydrogen iodide, lithium triethylsilyl amide, metal acetylides, 2-methylthiophene, pentanethiol, phosphorus and phosphorus vapours, polyurethane foam, potassium permanganate, resorcinol, rubber (containing lead), sulfides, sulfur, sulfur dioxide, stibine, thiophene, triethylgallium, polydibromosilane, vinyl ether, zinc ethoxide, zinc phosphide, organic solvents and many other substances and materials ▶ is incompatible with many substances including acrylates, aldehydes, alkanolamines, alkylene oxides, aromatic amines, amides, cresols, cyclic ketones, epichlorohydrin, glycols, hydrocarbons, isocyanates, ketones, oleum, organic anhydrides, paraldehyde, phenols, silanes, strong oxidisers, substituted allyls, sulfuric acid, terpenes, vinyl acetate, vinylidene chloride ▶ forms heat, impact, friction or shock explosive substances with acetic acid, acetoxyethylene glycol, ammonium nitrate, anilinium nitrate, 1,2-dichloroethane, dichloroethylene, dichloromethane, diethylaminoethanol, 3,6-dihydro-1,2,2H-oxazine, dimethyl ether, dinitrobenzenes, disodium phenyl orthophosphate, 2-hexanal, metal salicylates, 3-methylcyclohexanone, nitroaromatics, nitrobenzenes, nitromethane, beta-propyl acrolein, salicylic acid ▶ increases the explosive sensitivity of nitromethane ▶ may decompose when heated with the formation of nitrogen dioxide (which also produces discolouration - colourless 100% acid cannot be stored in the presence of light with formation of nitrogen dioxide (which cause discolouration) ▶ attacks most metals and some plastics, rubber and coatings ▶ Inorganic acids are generally soluble in water with the release of hydrogen ions. The resulting solutions have pH's of less than 7.0. ▶ Inorganic acids neutralise chemical bases (for example: amines and inorganic hydroxides) to form salts - neutralisation can generate dangerously large amounts of heat in small spaces. ▶ The dissolution of inorganic acids in water or the dilution of their concentrated solutions with additional water may generate significant heat. ▶ The addition of water to inorganic acids often generates sufficient heat in the small region of mixing to cause some of the water to boil explosively. The resulting "bumping" can spatter the acid. ▶ Inorganic acids react with active metals, including such structural metals as aluminum and iron, to release hydrogen, a flammable gas. ▶ Inorganic acids can initiate the polymerisation of certain classes of organic compounds. ▶ Inorganic acids react with cyanide compounds to release gaseous hydrogen cyanide. ▶ Inorganic acids generate flammable and/or toxic gases in contact with dithiocarbamates, isocyanates, mercaptans, nitrides, nitriles, sulfides, and strong reducing agents. Additional gas-generating reactions occur with sulfites, nitrites, thiosulfates (to give H2S and SO3), dithionites (SO2), and even carbonates. ▶ Acids often catalyse (increase the rate of) chemical reactions. ▶ Inorganic peroxy compounds are potent oxidisers that pose fire or explosive hazards when in contact with ordinary combustible materials. ▶ Inorganic peroxides react with organic compounds to generate organic peroxide and hydroperoxide products that react violently with reducing agents. ▶ Inorganic oxidising agents can react with reducing agents to generate heat and products that may be gaseous (causing pressurization of closed containers). The products may themselves be capable of further reactions (such as combustion in the air). ▶ Organic compounds in general have some reducing power and can in principle react with compounds in this class. Actual reactivity varies
---------------------------------------	---

S-Weld Clean

- greatly with the identity of the organic compound.
- ▶ Inorganic oxidising agents can react violently with active metals, cyanides, esters, and thiocyanates.
 - ▶ Peroxides, in contact with inorganic cobalt and copper compounds, iron and iron compounds, acetone, metal oxide salts and acids and bases can react with rapid, uncontrolled decomposition, leading to fires and explosions.
 - ▶ Inorganic reducing agents react with oxidizing agents to generate heat and products that may be flammable, combustible, or otherwise reactive. Their reactions with oxidizing agents may be violent.
 - ▶ Incidents involving interaction of active oxidants and reducing agents, either by design or accident, are usually very energetic and examples of so-called redox reactions.

Salts of inorganic fluoride:

- ▶ react with water forming acidic solutions.
- ▶ are violent reactive with boron, bromine pentafluoride, bromine trifluoride, calcium disilicide, calcium hydride, oxygen difluoride, platinum, potassium.
- ▶ in aqueous solutions are incompatible with sulfuric acid, alkalis, ammonia, aliphatic amines, alkanolamines, alkylene oxides, amides, epichlorohydrin, isocyanates, nitromethane, organic anhydrides, vinyl acetate.
- ▶ corrode metals in presence of moisture
- ▶ may be incompatible with glass and porcelain
- ▶ Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous

Hydrogen fluoride:

- ▶ reacts violently with strong oxidisers, acetic anhydride, alkalis, 2-aminoethanol, arsenic trioxide (with generation of heat), bismuthic acid, calcium oxide, chlorosulfonic acid, cyanogen fluoride, ethylenediamine, ethyleneimine, fluorine (fluorine gas reacts vigorously with a 50% hydrofluoric acid solution and may burst into flame), nitrogen trifluoride, N-phenylazopiperidine, oleum, oxygen difluoride, phosphorus pentoxide, potassium permanganate, potassium tetrafluorosilicate(2-), beta-propiolactone, propylene oxide, sodium, sodium tetrafluorosilicate, sulfuric acid, vinyl acetate
- ▶ reacts (possibly violently) with aliphatic amines, alcohols, alkanolamines, alkylene oxides, aromatic amines, amides, ammonia, ammonium hydroxide, epichlorohydrin, isocyanates, metal acetylides, metal silicides, methanesulfonic acid, nitrogen compounds, organic anhydrides, oxides, silicon compounds, vinylidene fluoride
- ▶ attacks glass and siliceous materials, concrete, ceramics, metals (flammable hydrogen gas may be produced), metal alloys, some plastics, rubber coatings, leather, and most other materials with the exception of lead, platinum, polyethylene, wax.
- ▶ Avoid storage with reducing agents.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	nitric acid	Nitric acid	2 ppm / 5.2 mg/m3	10 mg/m3 / 4 ppm	Not Available	Not Available
Australia Exposure Standards	hydrofluoric acid	Hydrogen fluoride (as F)	Not Available	Not Available	3 ppm / 2.6 mg/m3	Not Available

EMERGENCY LIMITS


Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
nitric acid	Nitric acid	Not Available	Not Available	Not Available
hydrofluoric acid	Hydrogen fluoride; (Hydrofluoric acid)	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
nitric acid	25 ppm	Not Available
hydrofluoric acid	30 ppm	Not Available
water	Not Available	Not Available

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.</p> <p>An approved self contained breathing apparatus (SCBA) may be required in some situations.</p> <p>Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p>	
	Type of Contaminant:	Air Speed:
	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	
Within each range the appropriate value depends on:		
Lower end of the range	Upper end of the range	

S-Weld Clean

	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%; vertical-align: top;"> 1: Room air currents minimal or favourable to capture 2: Contaminants of low toxicity or of nuisance value only. 3: Intermittent, low production. 4: Large hood or large air mass in motion </td> <td style="width: 50%; vertical-align: top;"> 1: Disturbing room air currents 2: Contaminants of high toxicity 3: High production, heavy use 4: Small hood-local control only </td> </tr> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	1: Room air currents minimal or favourable to capture 2: Contaminants of low toxicity or of nuisance value only. 3: Intermittent, low production. 4: Large hood or large air mass in motion	1: Disturbing room air currents 2: Contaminants of high toxicity 3: High production, heavy use 4: Small hood-local control only
1: Room air currents minimal or favourable to capture 2: Contaminants of low toxicity or of nuisance value only. 3: Intermittent, low production. 4: Large hood or large air mass in motion	1: Disturbing room air currents 2: Contaminants of high toxicity 3: High production, heavy use 4: Small hood-local control only		
<p>Personal protection</p>			
<p>Eye and face protection</p>	<ul style="list-style-type: none"> ▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▶ Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. ▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. ▶ Alternatively a gas mask may replace splash goggles and face shields. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 		
<p>Skin protection</p>	<p>See Hand protection below</p>		
<p>Hands/feet protection</p>	<ul style="list-style-type: none"> ▶ Elbow length PVC gloves ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> - frequency and duration of contact, - chemical resistance of glove material, - glove thickness and - dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> - When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. - When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. - Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. - Contaminated gloves should be replaced. <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> - Excellent when breakthrough time > 480 min - Good when breakthrough time > 20 min - Fair when breakthrough time < 20 min - Poor when glove material degrades <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> - Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. - Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> ▶ Neoprene rubber gloves 		
<p>Body protection</p>	<p>See Other protection below</p>		
<p>Other protection</p>	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower. 		

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

Respiratory protection

Type BE-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

S-Weld Clean

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

S-Weld Clean

Material	CPI
NEOPRENE	A
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PE/EVAL/PE	C
PVA	C
PVC	C
SARANEX-23	C
VITON	C
VITON/NEOPRENE	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	BE-AUS P2	-	BE-PAPR-AUS / Class 1 P2
up to 50 x ES	-	BE-AUS / Class 1 P2	-
up to 100 x ES	-	BE-2 P2	BE-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Opaque white acidic gel; mixes with water. Pungent acidic odour.		
Physical state	Liquid	Relative density (Water = 1)	1.33-1.35
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	< 1	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not available.
Vapour density (Air = 1)	Not available.	VOC g/L	Not Applicable

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Contact with alkaline material liberates heat ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7

Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Corrosive acids can cause irritation of the respiratory tract, with coughing, choking and mucous membrane damage. There may be dizziness, headache, nausea and weakness.</p> <p>Acute effects of fluoride inhalation include irritation of nose and throat, coughing and chest discomfort. A single acute over-exposure may even cause nose bleed.</p> <p>Acute inhalation of hydrogen fluoride (hydrofluoric acid) vapours causes severe irritation of the eye, nose and throat, delayed fever, bluing of the extremities and water in the lungs, and may cause death. The above irritation occurs even with fairly low concentrations of hydrogen fluoride. Hydrogen fluoride has a strong irritating odour, that can be detected at concentrations of about 0.04 parts per million. Higher levels cause corrosion of the throat, nose and lungs, leading to severe inflammation and water buildup in the lungs (which may occur with 1 hour of exposure). A vapour concentration of 10 parts per million is regarded as intolerable, but a vapour concentration of 30 parts per million is considered as immediately dangerous to life and health.</p> <p>It is estimated that the lowest lethal concentration for a 5-minute human exposure to hydrogen fluoride is in the range of 50 to 250 parts per million. Exposure by either skin contact or inhalation may lead to low levels of calcium and magnesium in the blood, which may result in heart rhythm disturbances. Animal testing suggests that repeated exposure produces liver and kidney damage.</p> <p>Inhalation of nitric acid mist or fumes may produce respiratory symptoms. Depending on the concentration and duration of exposure, cough, gagging, chest pain, low body oxygen, lung irritation and damage may occur. Deaths have occurred and may be delayed for several days.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may produce severely toxic effects. Relatively small amounts absorbed from the lungs may prove fatal.</p>				
Ingestion	<p>Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Ingestion of acidic corrosives may produce burns around and in the mouth, the throat and oesophagus. Immediate pain and difficulties in swallowing and speaking may also be evident.</p> <p>Fluoride causes severe loss of calcium in the blood, with symptoms appearing several hours later including painful and rigid muscle contractions of the limbs. Cardiovascular collapse can occur and may cause death with increased heart rate and other heart rhythm irregularities.</p> <p>Exposure to nitric acid causes burning pain, severe corrosion and scarring of the digestive tract with adhesions, narrowing and obstruction and even anaemia. There may be vomiting, aspiration, lung inflammation and shock. Death may be delayed 12 hours to 14 days or several months from these complications. Survivors may have strictures of the stomach lining and subsequent pernicious anaemia.</p>				
Skin Contact	<p>Skin contact with the material may produce severely toxic effects; systemic effects may result following absorption and these may be fatal. Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.</p> <p>Fluorides are easily absorbed through the skin and cause death of soft tissue and erode bone. Healing is delayed and death of tissue may continue to spread beneath skin.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Contact of the skin with liquid hydrofluoric acid (hydrogen fluoride) may cause severe burns, erythema, and swelling, vesiculation, and serious crusting. With more serious burns, ulceration, blue-gray discoloration, and necrosis may occur. Solutions of hydrofluoric acid, as dilute as 2%, may cause severe skin burns.</p> <p>Dermal burns may not be readily noticed or painful, unlike the warning properties of other acids. Skin contact with HF concentrations in the 20% to 50% range may not produce symptoms for one to eight hours. With concentrations less than 20%, the latency period may be up to twenty-four hours. A solution of only 1-2% HF exposed to greater than 10% of the body is fatal without medical attention; however dermal burns are not likely immediate.</p> <p>Fluoride ions form insoluble salts with calcium and magnesium in bodily tissue. Soluble salts can form with other cations, which dissociate rapidly causing further disruption and damage to tissue. The severe, throbbing pain associated with HF burns is thought to result from nerve irritation due to potassium cations entering the extracellular space to compensate for reduced calcium ion concentrations. Fluoride poisoning is associated with hypocalcemia (low calcium levels), hyperkalemia (high potassium levels), hypomagnesemia (low magnesium levels), and sudden death.</p> <p>Systemic hypocalcemia should be considered a risk whenever the body surface area of skin burns from concentrated hydrofluoric acid exceed 160 cm² (25 sq.in.), or about the size of the palm of your hand. Concentrated hydrogen fluoride burns can be fatal if only 2% of the body surface area is exposed.</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Skin contact with nitric acid may cause corrosion, skin thickening, yellow discoloration of the skin, blisters and scars depending on the concentration exposed.</p>				
Eye	<p>If applied to the eyes, this material causes severe eye damage.</p> <p>Animal testing showed that a 20% solution of hydrofluoric acid (hydrogen fluoride) in water caused immediate damage in the form of total clouding of the lens and ischaemia of the conjunctiva. Swelling of the stroma of the cornea occurred within 1 hour, followed by tissue death (necrosis) of structures of the front of the eye.</p> <p>Eye contact with both diluted and concentrated nitric acid may result in burns causing pain, adhesions, corneal damage, blindness or permanent eye damage. Pain may be absent after contact with concentrated nitric acid.</p>				
Chronic	<p>Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and/or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Extended exposure to inorganic fluorides causes fluorosis, which includes signs of joint pain and stiffness, tooth discoloration, nausea and vomiting, loss of appetite, diarrhoea or constipation, weight loss, anaemia, weakness and general unwellness. There may also be frequent urination and thirst.</p> <p>Prolonged or repeated overexposure to low concentrations of nitric acid vapour may cause chronic airway inflammation, corrosion of teeth and chemical lung inflammation.</p> <p>Hydrogen fluoride easily penetrates the skin and causes destruction and corrosion of the bone and underlying tissue. Ingestion causes severe pains and burns in the mouth and throat and blood calcium levels are dangerously reduced.</p>				
S-Weld Clean	<table border="1"> <tr> <td>TOXICITY</td> <td>IRRITATION</td> </tr> <tr> <td>Not Available</td> <td>Not Available</td> </tr> </table>	TOXICITY	IRRITATION	Not Available	Not Available
TOXICITY	IRRITATION				
Not Available	Not Available				

nitric acid	TOXICITY	IRRITATION
	50500 mg/kg ^[2] Inhalation (rat) LC50: 0.13 mg/l/4h ^[2]	Eye: adverse effect observed (irritating) ^[1] Skin: adverse effect observed (corrosive) ^[1]
hydrofluoric acid	TOXICITY	IRRITATION
	Inhalation (rat) LC50: 0.275 mg/l/60M ^[2]	Eye (human): 50 mg - SEVERE
water	TOXICITY	IRRITATION
	Oral (rat) LD50: >90000 mg/kg ^[2]	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

NITRIC ACID	Oral (?) LD50: 50-500 mg/kg * [Various Manufacturers] For acid mists, aerosols, vapours Test results suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airway from direct exposure to inhaled acidic mists (which also protects the stomach lining from the hydrochloric acid secreted there). The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.
HYDROFLUORIC ACID	(liver and kidney damage) [Manufacturer] for hydrogen fluoride (as vapour) Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
NITRIC ACID & HYDROFLUORIC ACID	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.
HYDROFLUORIC ACID & WATER	No significant acute toxicological data identified in literature search.

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
S-Weld Clean	Not Available	Not Available	Not Available	Not Available	Not Available
nitric acid	LC50	96	Fish	1-354mg/L	2
	EC50	48	Crustacea	490mg/L	2
	NOEC	720	Fish	58mg/L	2
hydrofluoric acid	LC50	96	Fish	51mg/L	2
	EC50	48	Crustacea	97mg/L	2
	EC50	96	Algae or other aquatic plants	43mg/L	2
	NOEC	504	Crustacea	3.7mg/L	2

Continued...

S-Weld Clean

water	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	897.520mg/L	3
EC50	96	Algae or other aquatic plants	8768.874mg/L	3	

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
water	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
water	LOW (LogKOW = -1.38)

Mobility in soil

Ingredient	Mobility
water	LOW (KOC = 14.3)



SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.
------------------------------	---

SECTION 14 TRANSPORT INFORMATION

Labels Required

	 
Marine Pollutant	NO
HAZCHEM	2X

Land transport (ADG)

UN number	2922				
UN proper shipping name	CORROSIVE LIQUID, TOXIC, N.O.S. (contains hydrofluoric acid)				
Transport hazard class(es)	<table border="0"> <tr> <td>Class</td> <td>8</td> </tr> <tr> <td>Subrisk</td> <td>6.1</td> </tr> </table>	Class	8	Subrisk	6.1
Class	8				
Subrisk	6.1				
Packing group	II				
Environmental hazard	Not Applicable				
Special precautions for user	<table border="0"> <tr> <td>Special provisions</td> <td>274</td> </tr> <tr> <td>Limited quantity</td> <td>1 L</td> </tr> </table>	Special provisions	274	Limited quantity	1 L
Special provisions	274				
Limited quantity	1 L				

Air transport (ICAO-IATA / DGR)

UN number	2922						
UN proper shipping name	Corrosive liquid, toxic, n.o.s. * (contains hydrofluoric acid)						
Transport hazard class(es)	<table border="0"> <tr> <td>ICAO/IATA Class</td> <td>8</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>6.1</td> </tr> <tr> <td>ERG Code</td> <td>8P</td> </tr> </table>	ICAO/IATA Class	8	ICAO / IATA Subrisk	6.1	ERG Code	8P
ICAO/IATA Class	8						
ICAO / IATA Subrisk	6.1						
ERG Code	8P						

S-Weld Clean

Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	A3 A803
	Cargo Only Packing Instructions	855
	Cargo Only Maximum Qty / Pack	30 L
	Passenger and Cargo Packing Instructions	851
	Passenger and Cargo Maximum Qty / Pack	1 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y840
	Passenger and Cargo Limited Maximum Qty / Pack	0.5 L

Sea transport (IMDG-Code / GGVSee)

UN number	2922	
UN proper shipping name	CORROSIVE LIQUID, TOXIC, N.O.S. (contains hydrofluoric acid)	
Transport hazard class(es)	IMDG Class	8
	IMDG Subrisk	6.1
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-A , S-B
	Special provisions	274
	Limited Quantities	1 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

NITRIC ACID IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

HYDROFLUORIC ACID IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Inventory of Chemical Substances (AICS)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix H
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix J (Part 2)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 2

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 3
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

WATER IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

ECHA SUMMARY

Ingredient	CAS number	Index No	ECHA Dossier
nitric acid	7697-37-2	007-004-00-1	01-2119487297-23-XXXX 01-2119987992-14-XXXX 01-2120763162-60-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Ox. Sol. 2; Skin Corr. 1A	GHS03; GHS05; Dgr	H272; H314

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
hydrofluoric acid	7664-39-3	009-002-00-6 009-003-00-1	01-2119458860-33-XXXX 01-2120762785-41-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Acute Tox. 2; Acute Tox. 1; Skin Corr. 1A; Acute Tox. 2	GHS05; GHS06; Dgr	H300; H310; H314; H330
1	Acute Tox. 2; Acute Tox. 1; Skin Corr. 1A; Acute Tox. 2	GHS05; GHS06; Dgr	H300; H310; H314; H330

Continued...

1	Acute Tox. 2; Acute Tox. 1; Skin Corr. 1A; Acute Tox. 2	GHS05; GHS06; Dgr	H300; H310; H314; H330
---	---	-------------------	------------------------

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
water	7732-18-5	Not Available	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Not Classified	Not Available	Not Available

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (water; hydrofluoric acid; nitric acid)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	17/03/2020
Initial Date	27/02/2003

SDS Version Summary

Version	Issue Date	Sections Updated
11.1.1.1	16/03/2020	Acute Health (eye), Acute Health (swallowed), Chronic Health, Classification, Ingredients
12.1.1.1	17/03/2020	Chronic Health

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.