

- ▶ MIG SYNERGIC / MANUAL
- ▶ MIG GAS / GASLESS
- ▶ TIG AC/DC PULSE HF
- ▶ TIG LIFT DC
- ▶ STICK (MMA) AC/DC

Duty Cycle
20% @ 230A

Generator
8 Kva

Plate Thickness
Max. 10mm

Material
- Mild Steel
- Stainless Steel
- Brass / Copper
- Aluminium (MIG & TIG)



FEATURES

- 200A Output, 15A plug
- 5" Colour LCD Screen
- 4-in-1 Processes
- Arc Waveform Control
- 2T /4T/Spot Weld
- Suits D100 & D200 Spools
- Weld Parameter Storage
- PFC



UPGRADE LARGE TROLLEY



UPGRADE DIGITAL REMOTE CONTROL MIG TORCH



SPECIFICATION

Primary Input Power	1 Phase 240V 50-60 HZ +/-15%				
Duty Cycle @ 40°C 10min	20% @ 230A	30% @ 200A			
	60% @ 130A	60% @ 145A			
	100% @ 100A	100% @ 110A			
	MIG	TIG		MMA	
	DC	AC	DC	AC	DC
Effective Current (A)	14.7	12.2	11.8	15.7	16.8
Rated Input Current (A)	26.8	22.2	21.5	28.6	30.7
Rated Input Power (KW)	6.2	5.1	4.9	6.6	7.0
Welding Current Range (A)	30 – 230	10 – 200		10 – 200	
Welding Voltage Range (V)	15.5 – 24	10.4 – 18		20.4 – 28	
I Max (A)	34	22.2	21.5	28.6	30.7
I eff (A)	15.2	12.2	11.8	11.8	16.8
Tungsten Diameter Range	1.0 – 3.2mm				
Wire Diameter Range	0.6 – 0.9mm				
Electrode Diameter Range	1.0 – 3.2mm				
Protection / Insulation Class	IP21S / S				
Power Factor / Efficiency	0.99 / 84.5%				
Thermal Overload	Yes				
Dimensions / Weight	L63 x W24 x H42 cm				
Weight	20 kg				
Part Number	659235				

STANDARD PACKAGE INCLUSIONS

BT X4 PRO MSTA 235 Multi-Process Welder 240V	659235
Power Plug Adaptor 15A to 10A	-
Ergon BZ24 MIG Torch 4Mt	92.ER.24.4
17F Series TIG Torch 4Mt	95.17.4.1
Twist Lock Electrode Holder 3Mt	500044
Earth Clamp 200Amp 3Mt	500059
Argon Twin Gauge Regulator	400209T
Quick Connect Gas Hose 2Mt	619000
Drive Roller 0.8/0.9mm V Groove (Fitted)	-
Drive Roller 0.8/0.9mm Knurkle Groove Spare	-

UPGRADE OPTIONS & ACCESSORIES

Universal Large Welders Trolley	600312
BZ24 Digital Display Remote Control MIG Torch 3Mt	92.ST.24.3
BZ24 Digital Display Remote Control MIG Torch 4Mt	92.ST.24.4
SPX15 MIG Spool Gun 9 pin 4Mt	97.SPX154.4.9
SPX15 MIG Spool Gun 9 pin 8Mt	97.SPX15.8.9
SPX24 MIG Spool Gun 9 pin 4Mt	97.SPX24.4.9
SPX24 MIG Spool Gun 9 pin 8Mt	97.SPX24.8.9
26F Series Air-Cooled TIG Torch with Current Control 4Mt	95.26F.4.1.CC12A
26F Series Air-Cooled TIG Torch with Current Control 8Mt	95.26F.8.1.CC12A
Aluminium Upgrade Kit (1.0/1.2mm rollers/Teflon Liner 4Mt)	699580
Argon Regulator Dual Stage Side Entry with Flowmetre	400209